

CG 16 CODE RT-233-D PKG
 NOV 1, 1982 L2J14 18514 LBS.
 (DATE) (LOT) (EST WT)

PROCESSES APPROVED BY:
 () RT-233-D (B) BBK 11/10/81

COMTYP JOB NAME: 16RT233DMB

STANDARD HRS. 3.7 TIME 3 P.M.

USE N-7127-A LOT D481, 1890 LBS, 17 DRUMS
 LOT LBS, DRUMS

PREPARATION NOTES:

EQUIP MENT	NAME: "MONASTRAL" RED B	2 PAGES	USE LBS	N-CODE	ACCT LBS
PREP 1	1 PREPARE N-7-D SOL'N FOR USE IN SET-UPS 1 THRU 5 BY DILUTING 12# "AS IS" N-7-D IN DRUM WITH 120# WATER. NOTE: ADD N-7-D SOL'N IN SMALL AMOUNTS WHEN ADJUSTING N-7127-A SLURRY PH PRIOR TO N399A ADDITION		12	7-D	6
ALM 2	2 PLUG ALM # 1 OUTLET & RUN IN 400# WATER 3 START AGITATOR AT HIGH SPEED & DUMP & RINSE WITH MINIMUM WATER				
	DRUMS	LOT	%		
	31	481	27.8	1439	7127-A 400
	NOTE: STUMP AS NECESSARY TO OBTAIN EXACTLY 400# 100% N-7127-A			7127-A	XXXXX
	4 ADJ TO 50" (500G) AT HIGH SPEED & STIR 5 MIN TO A SMOOTH SLURRY				
	5 RECORD: PH 4.2 (4.7-5.0) IF BELOW 4.7, ADJ TO PH 4.7-5.0 BY ADDING IN SMALL AMOUNTS N-7-D FROM S1. RECORD: PH 4.8				
	6 NOTE: IF PH ABOVE 4.5, DO NOT ADJ DOWNWARD WEIGH USING POSTAL SCALE, ADD & STIR 10 MIN			399-A	4
	7 WEIGH USING POSTAL SCALE, SIFT IN & STIR 10 MIN.			947-B	4
SV	8 PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V- 282			NOV 2 1982	
	REPEAT S2 THRU 8 FOR 4 ADDITIONAL SET-UPS				
	SET UP	DRUMS	LOT	%	
	#2	31	481	27.8	1439
	RECORD PH 4.2 "AS IS" 4.7 ADJUSTED			7127-A 400	7127-A XXXXX
				399-A	4
				947-B	4
	SET UP	DRUMS	LOT	%	
	#3	31	481	27.8	1439
	RECORD PH 4.2 "AS IS" 4.7 ADJUSTED			7127-A 400	7127-A XXXXX
				399-A	4
				947-B	4

(H20)

EQUIP MENT	PAGE 2 OF 2 CG 16 CODE RT-233-D (B)				USE LBS	N-CODE	ACCT LBS
---------------	-------------------------------------	--	--	--	------------	--------	-------------

SV 3 CONT.	SET UP	DRUMS	LOT	%	1439	7127-A	400	
	#4	3+	481	27.8		7127-A	XXXXX	
	RECORD PH	4.2	"AS IS"	4.8	ADJUSTED	4	399-A	4
						4	947-B	4
	SET UP	DRUMS	LOT	%	1043	7127-A	280	
	#5	2	481	27.8		7127-A	XXXXX	
	RECORD PH	4.0	"AS IS"	4.9	ADJUSTED	3	399-A	3
						3	947-B	3

- 10 ✓ WASH IN ALM & PUMP IN
- 11 ✓ DRAIN LINES INTO DRUM & POUR IN
- 12 ✓ STIR 10 MIN & RECORD: PH 5.1 (4.5-5.2)
- 13 ✓ STOP AGITATOR

START	FIN	OPTR
9 AM	3 PM	58
_____	_____	_____
_____	_____	_____

2877