MANUFACTURING SPECIFICATIONS	PRODUCT:	DIVISION BP	SPEC. NO.
~~MANVILLE~~ DEPT. RIGID SHINGLES PLANT	Pastel Colored Smoothgrain Asbestos Siding Shingles 4x3		MS-23
			PAGE NO. 1

CANCELLED 4/10/53

CANCELLED 2/20/53 By agreement just approved

PRODUCTS:

Colors	Style	Texture
Pastel Green	105-109	Smoothgrain Permatone
Pastel Sun Tan	105-109	Smoothgrain Permatone
Pastel Coral	105-109	Smoothgrain Permatone

FORMULA:

Spec. No.	Material	Lbs.	%
F.S. 61281	6D20 Fibre	300	18
F.S. 61281	J.M. Special Silica Flour	300	18
R.S. 61 or 61.2	Ground Siding Shingle or Corrugated Transite Scrap	590	35
F.S. 61061	Portland Cement Std. Atlas	470	29
		1660#	100%

Notes: 6D20 Fibre is considered standard. Munro 6 Grade Fibre may be substituted for Can6D20 on a pound for pound basis up to a proportion of one-third of the total fibre content of the base mix. In addition 6D13 and 6D22 Fibres may be used either 100% or in blends when necessary as a substitute for straight 6D20 Fibre.

Total Scrap shall not speed 590# or 35% of the total batch At least 78% of this must be ground Siding Shingles or its equivalent. The remainder may be Master Sand, Limestone Dust, Limestone Aggregate, Ground Trap Rock or Graystone.

Up to 50 lbs. of material from the Dust Collectors and/or 50 lbs. of machine drop from the same or other machines producing similar stock may be added to the base.

Proportionately smaller batches may be made as necessary dependent on equipment

RETURN TO J-M RESEARCH

PLAINTIFF'S EXHIBIT JM-2472

PAPER PIPE BOARD RESEARCH MAR 26 1952

RECEIVED MAR 25 1952

X—INDICATES CHANGE — REASON: Establish Mfg. Specification for Pastel Shingles

AUTHORITY FOR CHANGE — Product Proposal Research 423-PP-13

MT-000476

FILE-HOLDERS	Ind. Eng.	bldg.		SUPR. QUAL. CONTROL	PROD. SUPT.	PLANT FINANCE OFFICE	RESEARCH LAB.	MGR. QUAL. CONTROL	DIR. QUAL. CONTROL

SUPERSEDES: None: New Specification, file in numerical order and enter in Index.

DATE ISSUED MAR 21 1952

4 50132-10 TED IN U.S.A.

COPY FORM		INITIALS	DATE
			12/3/2020

BOX NUMBER	SEGMENT NO.	REQUESTING PARTY
P-462		Baron & Budd

NOTES